# TerraVista Smooth



English, Edition 2024 - v4 matteobrioni.com

# Technical data sheet

Informations	Name	TerraVista Smooth
	Description	Fine grain clay finishing cycle for vertical surface finishing in interiors not subjected to water action.
	Features	$\leftrightarrow$ 2 mm
		Vertical surfaces
		☐ Interiors
		No contact with water or oil
		ATTENTION: For colours C05-Cipria, C08-Panna, C15-Latte please refer to the specific TDS.

# Products used in the cycle

T) /04		
TV01	Description	Premixed powder compound comprising clay, sand, silt and cellulose

 Available bags/
 1.0 kg
 10.0 kg
 20.0 kg

 sacks sizes
 TV01-0100
 TV01-1000
 TV01-2000

BD01 Description APEO free, water-based anionic emulsion, consisting of an organic alkyd resin with a renewable

materials content greater than 96%.

Available 0.5 kg 1.0 kg containers sizes BD01-0050 BD01-0100

# Equipment

- Clean bucket
- Electric mixer or spatula for mixing
- Trowel
- · Stainless-steel plastering trowel
- In order to prepare large amounts of material, the mix can be prepared in a standard cement mixer or other mixers (with planetary axis, worm gear etc.).
- PPE: see safety instructions.

## Substrate preparation

Once prepared according to instructions TerraVista Smooth finishing can be applied on any type of substrate.

The substrate must be well-seasoned, solid, clean, dry, free of dust, grease, surfacing substances and separating agents that can form a film; it must be sufficiently rough, free of moisture and salt efflorescence; this also applies to the inner layers. Old paint coats must be carefully removed or, if well adhered to the substrate, preliminarily treated with our appropriate rough bonding primer. Plasterboard substrates must be professionally finished, stable (they must not sag or vibrate) and have no residual moisture (to prevent salt transmigration); this also applies to the joints between different panels, which must be plastered and smoothed by interposing netting or fabric tape; it is in any case advisable to apply our primer or specific bonding primer. On very smooth surfaces (concrete masonry, metal surfaces, etc.), it is necessary to apply our primers or fillers in advance, to be applied according to the instructions in the technical data sheet, or uniform mechanical treatments over the entire surface (diamond disk). On particularly absorbent panels (e.g. cellulose gypsum, wood fibre, etc.) the preliminary application of our primers or fillers is recommended. For the choice of primer and/or filler, please consult our technical manual or contact our office, stating the type of substrate.

#### Mortar preparation

For a 20 kg sack of TV01:

- pour 1 kg of BD01 and about 4 kg of clean water into a clean bucket;
- · mix and gradually add the TV01;
- continue by adding 1 kg of water to obtain an even mixture with no lumps and with a creamy consistency;
- leave the mix to rest for about 15 minutes, then mix it again adjusting the consistency with water before use;
- proceed with application.

Given the diverse nature of the clays, the amount of water may vary from one colour to another. In the case of the 10 kg bag, the amount of water needs to be halved.

If larger or smaller quantities need to be prepared compared to those of the amounts supplied, calculate the % of components as follows:

- · Consider the overall weight of TV01;
- Add 5% in weight of BD01 compared to the weight of TV01;
- Add up to 35% in weight of clean water compared to the weight of TV01.

In each case, the amount of liquid phase (BD01+water) should not exceed 40% in weight compared to the weight of the TV01 powders.

If kept covered, the mix can still be used for the whole day and for 2-3 days after, depending on the weather conditions; you may need to adjust the amount of water and remix it to make it even and well blended again.

# **Application**

Two layers of about 1.0 mm thick are applied, for a maximum total thickness of 2 mm of the entire cycle. Depending on the effect you hope to achieve, you can proceed in two different ways:

Silky effect

Apply the first coat with a stainless-steel plastering trowel. Apply the second coat over the first while it is still damp but touch free. Structured the surface using the stainless-steel trowel to achieve the required effect.

Material effect

Apply the first coat with a stainless-steel plastering trowel. Apply the second coat once the previous one is dry. Structured the surface using the stainless-steel trowel to achieve the required effect.

24 hours after applying the second coat, the hydrophobic protective finish cycle for interiors can be applied, following the procedures given in the TDS. Other effects (custom) can be chosen depending on use, product function and the desired look.

Before starting, we recommend testing the application on the surface (at least 1 m²) to be plastered to check the quality of the adherence to the substrate. This can also help you assess the colour that, in some cases, could be slightly different to what you imagined, in relation to the naturalness of the product and the substrate.

# Consumption

- TV01: 1.4 1.6 kg/m<sup>2</sup>
- BD01: 0.07 0.8 kg/m<sup>2</sup>
- TerraVista Smooth overall consumption: 1.57 1.68 kg/m<sup>2</sup>
- \* The reported values are relevant to two layers of product

# Cleaning

Clean tools with water after use.

# Application conditions

Do not apply in the presence of strong wind, in direct sunlight or with external and surface temperatures below 5°C or above 30°C. The base needs to be moistened with a spray in very hot weather before application. Drying times vary depending on the season, climatic and intrinsic conditions on the worksite. Under standard environmental conditions (T=25°C and RH=50%), the deep drying time for a 2 mm thick plaster is approximately 24 hours.

# Technical data of the products

TV01 Consistency Powder

Colour Various colours from the Matteo Brioni palette

pH 7.0 - 7.5Density  $\sim 1500 \text{ kg/m}^3$ Maximum aggregate size  $\leq 0.4 \text{ mm}$ Safety information See SDS.

BD01 Consistency Liquid Colour Yellowish pH 7.0 - 9.0

Dry solids content 50-51 %
Biobase % on solid residue > 96%

Viscosity <1000 mPas VOC <0.1 %

Flammability Non-flammable product Safety information SDS available on request

# Application data

Water content of mix 25 - 35%

Mixture ratio

Minimum application

temperature

+ 5°C

Maximum application

temperature

+ 30°C

Working time 6 - 8 hours

Maximum thickness to be

applied

1 mm

Waiting time between layers Depends

Depends on the desired effect. See the application section

Waiting time for the

application of any protection

24 - 36 hours

<sup>\*</sup> The reported values are for a T= 25°C and RH=60 %. Different temperature and relative humidity may cause a slight variation in the reported values.

# Additional information

### Shelf life and Storage

If kept away from dampness, at a temperature of between 5 and 30°C, in intact, undamaged packaging, it can be stored for a period of:

TV01: 24 monthsBD01: 6 months

# Disposal

The residues of the product and equally its components should be treated as non-harmful special waste. Disposal needs to be entrusted to an authorised waste management company, in compliance with national and possibly local regulations. Contaminated packaging must be sent for recycling or disposal in compliance with national standards on waste management.

## **Transport**

None of the TerraVista Smooth elements can be considered dangerous pursuant to current regulations on the transport of dangerous goods via road (ADR), rail (RID), sea (IMDG Code) and air (IATA). In the event of a risk of dispersion of the product, inform the relevant authorities to avoid environmental damage

# Warnings

- Product for professional use
- · Use the safety devices mentioned in the SDS.

For the colours C05-Cipria, C08-Panna, C15-Latte, the binder BD02 is used. Please refer to the specific TDS.

- To obtain custom colours, small percentages of natural mineral pigment are added to the compound to enable the desired tone to be achieved. For this reason, small flare-ups during application (colour streaks) are normal and intrinsic characteristics of the product.
- At the first signs of any irregularities, contact our technical department: info@matteobrioni.com

# Legal notice

The technical sheet is drafted according to our technical knowledge and laboratory checks; it should be noted that Matteo Brioni srl may make integrations and/or variations to it over time; for these updates, please consult the website www.matteobrioni.com. Matteo Brioni srl takes responsibility for the validity, viability and updated status of its information only if taken directly from its website. Being unable to intervene directly on the conditions at the worksite and the work itself, these are general indications that are in no waybinding on our Company. We therefore recommend a preventive test to check that the product is suitable for its intended use. Our company guarantees the constant quality of its products: any ascertained liability will be limited to the exclusive value of our product. Our company takes no responsibility deriving from the recommended use of the product, either directly or indirectly, that is incorrect or irresponsible.